

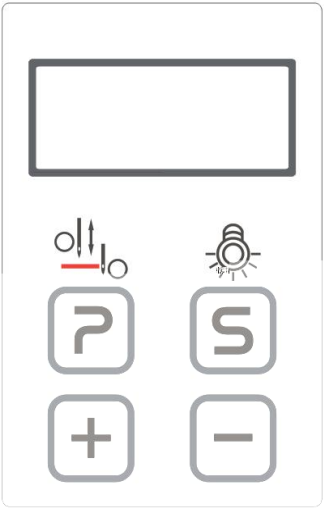
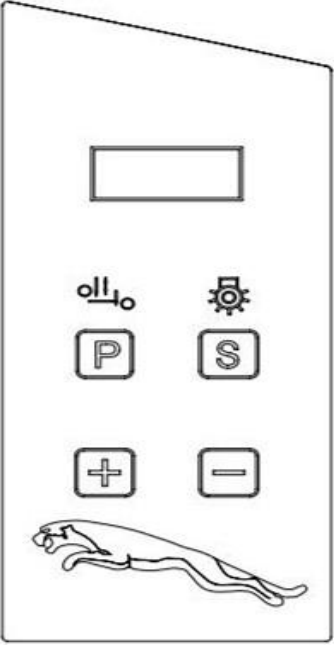
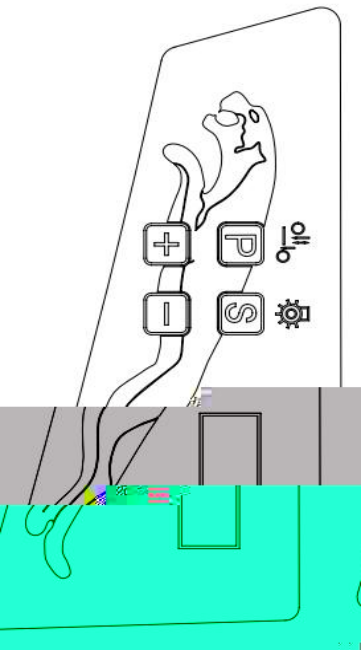
User Guide

Industrial sewing machine

Thank you for purchasing our products.

For your use safety, please must read the instruction manual before use.



M-6SD2\M-7SE2\Q1\S1	X1\R1	W1\V1\P1\N1
 <p>The control panel features a large rectangular display at the top. Below it are two columns of buttons. The left column contains a question mark icon, a plus sign, and a minus sign. The right column contains a light bulb icon, a letter 'S' icon, and a minus sign. Above the question mark and light bulb icons are small symbols for a light and a fan.</p>	 <p>The control panel has a rectangular display at the top. Below it are two columns of buttons. The left column contains a question mark icon, a letter 'P' icon, and a plus sign. The right column contains a gear icon, a letter 'S' icon, and a minus sign. Above the question mark and gear icons are small symbols for a light and a fan. At the bottom of the panel is a line drawing of a dog lying down.</p>	 <p>The control panel is shown in a perspective view, mounted on a wall. It features a rectangular display at the top. Below it are two columns of buttons. The left column contains a plus sign, a letter 'I' icon, and a minus sign. The right column contains a letter 'U' icon, a letter 'S' icon, and a gear icon. Above the plus and letter 'U' icons are small symbols for a light and a fan. The panel is mounted on a grey wall, and a red area is visible at the bottom of the panel.</p>

1.1

+ -

P

S

1.4

P

+

" P-00" ,

+

-

P

+

-

S

1.4

P

+

" P-00" ,

+

" P-0 2"

P

+

-

0

1

S

1.5

P

+

" P-00" ,

S

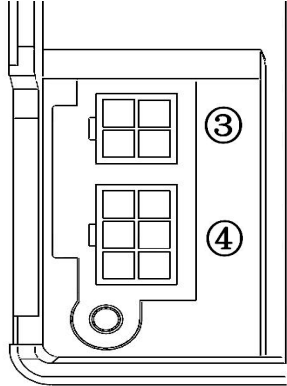
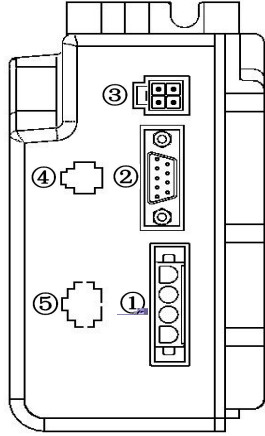
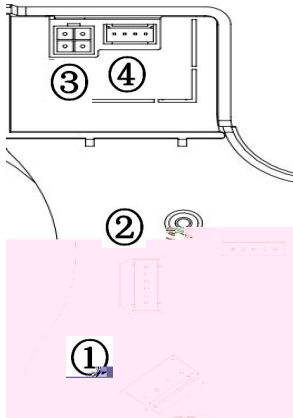
1

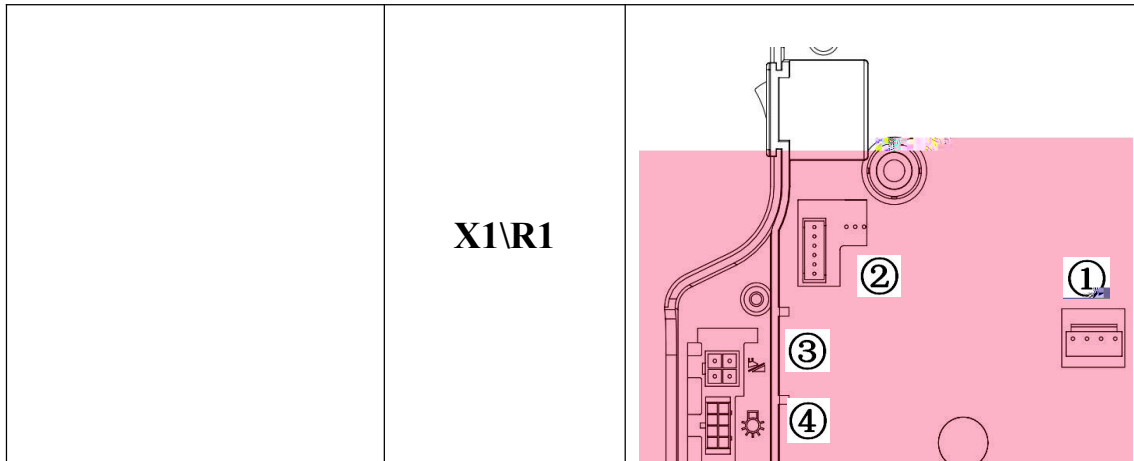
Er01		
Er02		
Er03		
Er04		
Er05		
Er07		

2

P-01				
P-02				
P-03				
P-04				
P-05				
P-06				
P-07				
P-08				

P-09				
P-10				
P-11				
P-12				
P-13				
P-14				
P-15				

<p>Port definition</p> <p>Electric outlet</p> <p>Encoding outlet</p> <p>Pedal switch Socket</p> <p>LED light outlet</p> <p>Outlay needle position outlet</p> <p>Please following port definition and outlet color to connection.</p>	<p>M-7SE2\</p> <p>Q1\S1</p> <p>Built-in</p>	
	<p>M-6SD2</p>	
	<p>W1\V1\</p> <p>P1\N1</p>	



Operation panel description



M-6SD2\M-7SE2\Q1\S1	X1\R1	W1\V1\P1\N1

Parameter adjusting and example

1.1



1.4



" P-00" ,



1.5 T



" P-00" ,



P-0 2"



1.6 Reset



" P-00" ,



Error code and parameter

List 1: Error code

Er01

Er02

Er03

Er04

Er05

Er07

12!

official

P-05				
P-06				
P-07				
P-08				
P-09				
P-10				
P-11				
P-12				
P-13				
P-14				
P-15				