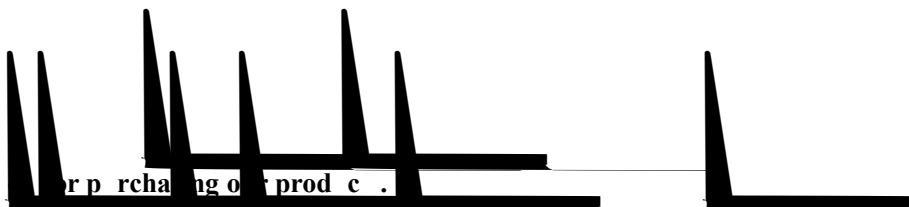


**User Guide**



Thank you for purchasing our product.  
For our safety, please read the instruction manual before use.

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## Preface

Thank you for purchasing this product, in order to ensure the safe use of the product, before installation and use, please read the operating instructions and handle the equipment in accordance with the specifications carefully, so that it is correct, and be installed and used by professionals.

### Notes:

This product is only applicable to the specified range of sewing equipments, please do not use for other purposes.

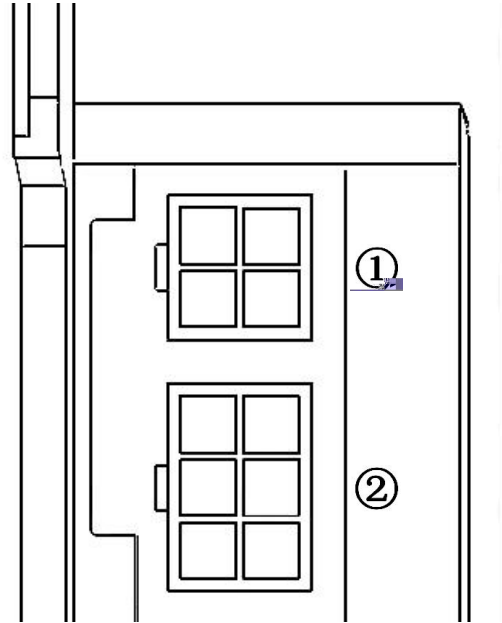
Our company has the right of final interpretation of this manual.

If there is any doubt when using product or any comments <sup>ht</sup> <sub>o</sub> c

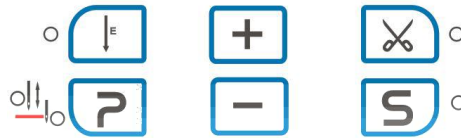
◆ **Per defini ion**

Pedal i ch Socke  
ED ligh o le

Plea e fo r he in erface defini ion  
and eriminal Color connec ion.



**Opera ion panel de crip ion**



	<p><b>P:</b></p> <p>1 2 3 4</p>
	<p><b>S:</b></p> <p>1</p> <p>2 <b>AD</b></p>
	<p>+/-:</p>
	<p><b>C :</b></p>
	<p><b>p :</b></p>
	<p><b>P:</b></p>

	<b>S:</b> 00 ----
	+/-:
	<b>P:</b>
	<b>S:</b> ----
	+/-:
	+/-:
	<b>P:</b>
	<b>S:</b>
	+/-:
	<b>P:</b>
	<b>S:</b> ----
	+/-:
	<b>P:</b>
	<b>S:</b> ----

code and parameter

Li 1: Error code

<b>Erro02</b>		1 02 2
<b>Erro04</b>		1: 2: 3: 3:
<b>Erro05</b>		1: 2:
<b>Erro06</b>		1: 2:
<b>Erro 08</b>		1:
<b>Erro09</b>	4S	1: 2:

Li 2: Parameter

1		1~100	30	
2		0/1	1	
6		200~2800	1800	
7		1~99	2	

8		200~5000	3000	
13		200~800	300	
20		0/1	0	
21		0/1	0	
25		0/1	1	
32		0/1/2	2	0 1 2
34		0~5000	300	
35		0~5000	550	
36		0~5000	1250	
37		0~5000	1550	
38		0~5000	1800	
39		0~5000	2800	
40		0~9999	0	
43		0~320	0	
52		145	0~360	
55		0~2880	2740	
56		0~2880	1320	
57		0~359	18	
58		0~359	105	
59		0~359	155	
60		150~500	300	
76		0~2	0	0: 1 2
77		0/1	0	
78		0~999	20	
79		0~999	10	
83		200~5000	4000	1
84		0~100	60	
85		0~999	0	
86		0~999	20	
92	ks	0~40	26	
93	ka	0~4028	4000	
94	kb	0~4028	1000	
95		0~999	150	
96		0/1	1	
97		0~999	200	4s