

User Guide

Thank you for purchasing our product.
For your safety, please read the instruction manual before use.

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This is for purchase and use. In order to maximize the value of product before
in all cases, please read the operating instructions and the following. When
specification carefully, observe the safety, and be installed and used by professional.
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No e:

This product is only applicable to the use of sewing equipments, please do not use for u
other purposes.

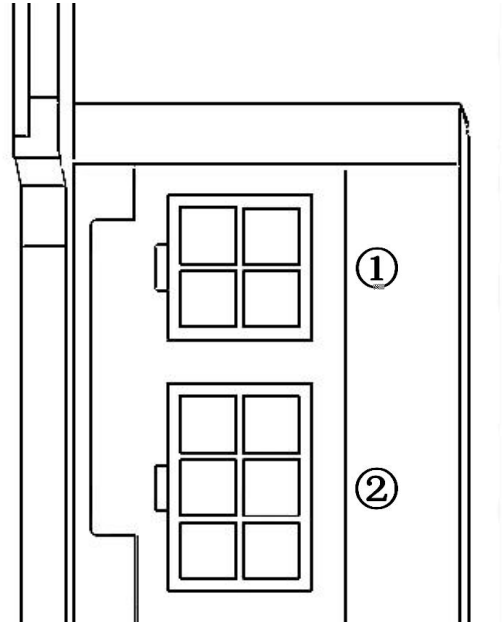
Our company has the right of final interpretation of this manual.

If there is any doubt when using product, please contact our customer service.

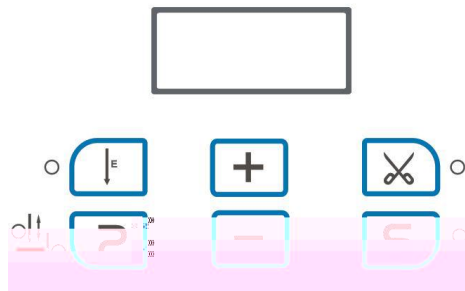
◆ Por defini ion

Pedal i ch Socke
LED light o le

Please follow the interface definition
and terminal Color connection.



Opera ion panel de cription



	<p>P:</p> <p>1</p> <p>2 +</p> <p>3 ↓</p> <p>4</p>
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code and parameter

Li 1: Error code

Erro02		1 02
Erro04		1: 2: 3: 3:
Erro05		1: 2:
Erro06		1: 2:
Erro 08		1:
Erro09	4S	1: 2:

Li 2: Parameter

1		1~100	30	
2		0/1	1	
6		200~2800	1800	
7		1~99	2	

8		200~5000	3000	
13		200~800	300	
20		0/1	0	
21		0/1	0	
25		0/1	1	
32		0/1/2	2	0 1 2
34		0~5000	300	
35		0~5000	550	
36		0~5000	1250	
37		0~5000	1550	
38		0~5000	1800	
39		0~5000	2800	
40		0~9999	0	
43		0~320	0	
52		145	0~360	
55		0~2880	2740	
56		0~2880	1320	
57		0~359	18	
58		0~359	105	
59		0~359	155	
60		150~500	300	
76		0~2	0	0: 1 2
77		0/1	0	
78		0~999	20	
79		0~999	10	
83		200~5000	4000	1
84		0~100	60	
85		0~999	0	
86		0~999	20	
92	ks	0~40	26	
93	ka	0~4028	4000	
94	kb	0~4028	1000	
95		0~999	150	
96		0/1	1	
97		0~999	200	4s