

User Guide

Industrial sewing machine

Thank you for purchasing our products.

For your use safety, please must read the instruction manual before use.

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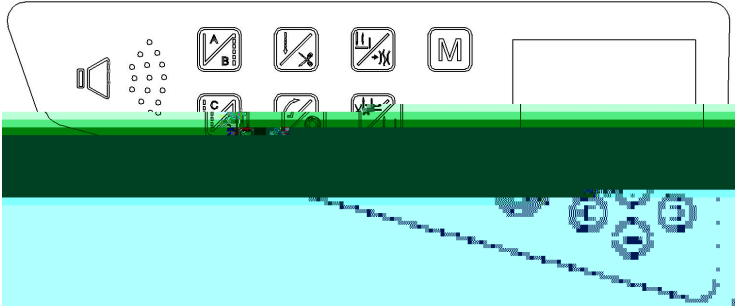
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Parameter code	Corresponding content	range	Factory setting	Content instruction and memo
001. H		150	3500	
002. PSL		1	90	
003. NUD		UP/DN	DN	
004. N		150	1800	
005. V		150	1800	
006. B		150	1800	
007. S		150	800	
008. SLS		0	2	
009. A		300	3000	
010. ACD		OFF/ON	ON	

011. RVM		JUK/BRO	JUK	
012. SMS		A/M	A	
			CON	
		0 10	2	
.		1	2	
		1		
		17		
020. SME		A/M	A	

.		1	2	
		1		
			8	
		9		
030. BCC				
033. BRC		0 359	0	
034. PZO				
035. BT5		1	8	BT5, BT6 = 0
036. BT6			6	BT5, BT6 = 1
		17		BT5, BT6 = 17
037.		A/M	M	

038. PM				
039. PS				
040. WON		0 6	3	,
041. TM		0/1/10/100	0	
042. PSM		OFF/ON	ON	
043. FTM		OFF/ON	ON	
044. PN		0	0	

045. SSS		OFF/ON	OFF	
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Parameter code	Corresponding content	range	Factory setting	Content instruction and memo
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046. DIR		CW/CCW	CW	
		0	6	

059. T	120	300
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060. L	120	200
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061. F0	0	250
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068. T2		0	240	
069. M		150	950	
070. NC		0	0	
Sweep mode				
071. W1		0	5	
072. W2		0	50	
Grab line mode				
071. W1				
072. W2		0	50	
073. WF		0	30	
074. FHT		1	30	
075. UEG		5	60	
076. DRU			165	

077. ANU		OFF/ON	ON	
078. URU			0	
079. ERR		0	0	

Error code		Code Content	The possible problem	The way to solve
	ERR 00		1 	

