

## **User Guide**

# **Industrial sewing machine**

**Thank you for purchasing our products.**

**For your use safety, please must read the instruction manual before use.**

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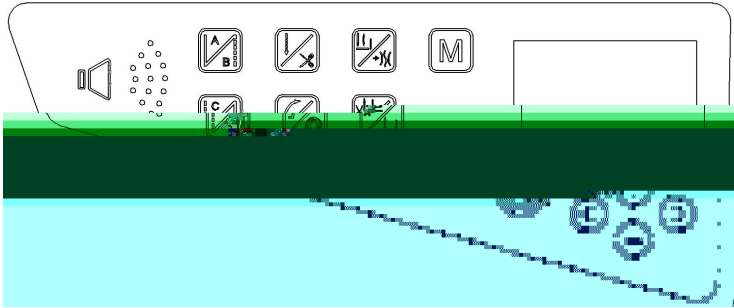
13
















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		<div data-bbox="356 52 389 89"></div> <div data-bbox="602 49 617 89"></div> <div data-bbox="404 293 434 323"></div> <div data-bbox="721 293 751 323"></div> <div data-bbox="956 293 986 323"></div>
		<div data-bbox="356 400 389 432"></div> <div data-bbox="555 400 585 432"></div> <div data-bbox="740 400 773 432"></div> <div data-bbox="404 778 434 810"></div> <div data-bbox="589 778 619 810"></div> <div data-bbox="818 778 852 810"></div>
		<div data-bbox="356 1114 389 1145"></div> <div data-bbox="810 1114 844 1145"></div> <div data-bbox="1009 1114 1042 1145"></div> <div data-bbox="356 1286 389 1318"></div> <div data-bbox="407 1246 441 1278"></div> <div data-bbox="889 1246 922 1278"></div>



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<b>Parameter code</b>	<b>Corresponding content</b>	<b>range</b>	<b>Factory setting</b>	<b>Content instruction and memo</b>
001. H		150	3500	
002. PSL		1	90	
003. NUD		UP/DN	DN	
004. N		150	1800	
005. V		150	1800	
006. B		150	1800	
007. S		150	800	
008. SLS		0	2	
009. A		300	3000	
010. ACD		OFF/ON	ON	



011. RVM		JUK/BRO	JUK	
012. SMS		A/M	A	
			CON	
		0 10	2	
.		1	2	
		1		
		17		
020. SME		A/M	A	

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.		1	2	
		1		
			8	
		9		
030. BCC				
033. BRC		0 359	0	
034. PZO				
035. BT5		1	8	BT5, BT6 = 0
036. BT6			6	BT5, BT6 = 1
		17		BT5, BT6 = 17
037.		A/M	M	

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038. PM				
039. PS				
040. WON		0 6	3	,
041. TM		0/1/10/100	0	
042. PSM		OFF/ON	ON	
043. FTM		OFF/ON	ON	
044. PN		0	0	

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045. SSS		OFF/ON	OFF	
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<b>Parameter code</b>	<b>Corresponding content</b>	<b>range</b>	<b>Factory setting</b>	<b>Content instruction and memo</b>
046. DIR		CW/CCW	CW	
		0	6	

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051. CHK



059. T	120	300
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060. L	120	200
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061. F0	0	250
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068. T2		0	240	
069. M		150	950	
070. NC		0	0	
Sweep mode				
071. W1		0	5	
072. W2		0	50	
Grab line mode				
071. W1				
072. W2		0	50	
073. WF		0	30	
074. FHT		1	30	
075. UEG		5	60	
076. DRU			165	

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077. ANU		OFF/ON	ON	
078. URU			0	
079. ERR		0	0	

Error code	Code Content	The possible problem	The way to solve
ERR 00		1  2	
ERR 01			
PWROFF			
ERR 03		3. The oil level is below normal.	Check whether the oil quantity is up to the normal value.
ERR 04		1	
ERR 05			

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	ERR 06			
	ERR 07			

	0	1	2	3	4	5	6	7	8	9
	[Redacted]									

	A	B	C	D	E	F	G	H	I	J	
	a	b	c	d	e	f	g	h	i	j	显示
	[Redacted]										
	[Redacted]										
	[Redacted]										
	[Redacted]										