

User Guide





Thank you for purchasing our products.

For your use safety, please must read the instruction manual before use.

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	±	±



	2
	1 2 LED
	
	

" + " " - "

1.2 " P "

1.3 " S "

○ " P" " +"

② " + " - "

③ " P" " + " - "

○ " S"

○ " P" " +"

② " S" 3

Er00		
Er01		
Er02		
Er03		
Er04		
Er05		
Er07		
Er08		

P-15				
P-16				

Preface

Thank you for purchasing this product, In order to make use of product better, Before installing and testing, please read the operating instructions and the sewing equipment specification carefully, to use correctly, and be installed and tested by professionals.

Note:

Safety Instructions

Caution:





Control box technical index

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Please enter the proper voltage according to the matched model.

- **Interface plug connections**

- **Operation panel description**

Operation panel description	
	
	
	
	

- **Parameter adjusting and example**

- 1. 2 "  " "  "
- 1. 2 "  "
- 1. 3 "  "

" ? "

" + "

P-00

" + " " - "

" ? "

" + " " - "

" S "

" ? "

" + "

P-00

" + "

" **P-02**

" ? " " + " " - "

" S "

" ? "

" + "

P-00

" S "

- **Error code and parameter**

List 1: Error code

Error Code	Representative Meaning	Possible Problems
Er00		
Er01		

P-04				
P-05				
P-08				
P-10				
P-14				
P-15	Electric control version			
P-16	Display screen version			